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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/722,218	11/25/2003	Shui-Ming Cheng	24061.149 6790 EXAMINER	
42717	7590 06/06/2005			
HAYNES AND BOONE, LLP 901 MAIN STREET, SUITE 3100			WILLE, DOUGLAS A	
DALLAS, T			ART UNIT	PAPER NUMBER
,			2814	
			DATE MAILED: 06/06/2005	

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)				
Office A - 4: O	10/722,218	CHENG ET AL.				
Office Action Summary	Examiner	Art Unit				
	Douglas A. Wille	2814				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).  Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).						
Status		·				
1) Responsive to communication(s) filed on 14 March 2005.						
2a)⊠ This action is <b>FINAL</b> . 2b)☐ This	This action is <b>FINAL</b> . 2b) ☐ This action is non-final.					
, <u> </u>	☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under E	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims						
4)⊠ Claim(s) <u>1-49</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdraw	4a) Of the above claim(s) is/are withdrawn from consideration.					
5) Claim(s) is/are allowed.	Claim(s) is/are allowed.					
6) Claim(s) <u>1-49</u> is/are rejected.						
• • • • • • • • • • • • • • • • • • • •	Claim(s) is/are objected to.					
8) Claim(s) are subject to restriction and/or	election requirement.					
Application Papers						
9) The specification is objected to by the Examine						
10)☐ The drawing(s) filed on is/are: a)☐ acce	epted or b) $\square$ objected to by the $\square$	Examiner.				
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11)☐ The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action of form PTO-152.				
Priority under 35 U.S.C. § 119						
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>						
Attach mout/s)						
Attachment(s)  1) Notice of References Cited (PTO-892)	4) Interview Summary	(PTO-413)				
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da	ate				
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	5) Notice of Informal P 6) Other:	Patent Application (PTO-152)				

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#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

2. Claims 1, 5-7, 11, 12-14, 38 and 44 are rejected under 35 U.S.C. 102(e) as being anticipated by Yeo et al. ('815).

The applied reference has a common assignee with the instant application. Based upon the earlier effective U.S. filing date of the reference, it constitutes prior art under 35 U.S.C. 102(e). This rejection under 35 U.S.C. 102(e) might be overcome either by a showing under 37 CFR 1.132 that any invention disclosed but not claimed in the reference was derived from the inventor of this application and is thus not the invention "by another," or by an appropriate showing under 37 CFR 1.131.

- 3. With respect to claim 1 and 44, to the extent that the claims are understood, Yeo et al. ('815) show CMOS structures with the NMOS and PMOS devices having protruding source/drain regions (see Figure 8 and paragraph [0049]).
- 4. With respect to claims 5, 6 and 7, Yeo et al. ('815) show that the S/D regions can be either SiGe or SiC (paragraph [0049]).
- 5. With respect to claim 11, Yeo et al. ('815) show a Si substrate (paragraph [0031]).

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6. With respect to claims 12 - 14, Yeo et al.('815) show a strained source/drain (paragraph [0049]).

7. With respect to claim 38, Yeo et al.('815) shows the use of SiC and SiGe (paragraph [0049]).

## Claim Rejections - 35 USC § 103

- 8. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 9. Claims 2, 16, 17, 18 20, 24 26, 40, 45 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815) in view of Tao et al.
- 10. With respect to claims 2 and 40, Yeo et al. ('815) do not describe the height of the gates but Tao et al. show (see column 4, line 61) that selection of gate height for a FET is a matter of device design. It would be obvious to design the gate height for the two different FETs with appropriate gate heights that would be different for different FETs due to different channel mobilities.
- 11. With respect to claims 16 and 45, Yeo et al. ('815) show the basic structure and do not describe the height of the gates but Tao et al. show (see column 4, line 61) that selection of gate height for a FET is a matter of device design. It would be obvious to design the gate height for the two different FETs with appropriate gate heights that would be different for different FETs due to different channel mobilities. Note that Yeo et al. ('815) describe isolation regions

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(paragraph [0047]). It is noted that the amendment to claim 16 introduces functional limitations which carry no weight in claims drawn to a structure.

- 12. With respect to claim 17, it would be a matter of design optimization to select the spacer width to adjust the LDD regions and different spacer widths would be obvious since different carrier statistics are involved in PMOS and NMOS devices.
- 13. With respect to claim 24, Yeo et al. ('815) show a Si substrate (paragraph [0013]).
- 14. With respect to claims 25 and 26, Yeo et al. ('815) show a strained source/drain (paragraph [0049]).
- 15. Claim 27 is rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815) in view of Tao et al. and further in view of Shimizu et al.
- 16. With respect to claim 27, Yeo et al. ('815) shows SiGe and SiC layers to provide strain and Shimizu et al. show that strain can be produced using a SiN film over the device. It would be obvious to use the either the Yeo et al. ('815) structure or the Shimizu et al. structure since similar results are obtained. It is noted that the amendment to claim 27 introduces functional limitations which carry no weight in claims drawn to a structure.
- 17. With respect to claims 18 20, Yeo et al. ('815) show that the S/D regions can be either SiGe or SiC (paragraph [0049]).
- 18. Claims 21 and 22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815) in view of Tao et al. and further in view of Yeo et al. ('646).
- 19. With respect to claims 21 and 22, Yeo et al. ('815) do not show the crystal orientation but Yeo et al. ('646) show that (100) and (110) crystals can be used (paragraphs [0004] and [0007). It would be obvious to use either orientation since they are known to be useful.

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20. Claim 23 is rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815) in view of Tao et al. and further in view of Baba et al.

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- 21. With respect to claim 23, Yeo et al.('815) show a Si substrate (paragraph [0013]) but do not show a SOI substrate. Baba et al. show that a similar structure can be formed on a SOI substrate. It would be obvious to use a SOI substrate in the Yeo et al.('815) device to gain the advantages of the SOI structure.
- 22. Claims 3, 4, 28 31, 36, 41, 42 and 46 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815).
- 23. With respect to claims 3, 4 and 46, it would be a matter of design optimization to select the spacer width to adjust the LDD regions and different spacer widths would be obvious since different carrier statistics are involved in PMOS and NMOS devices.
- 24. With respect to claims 28 and 41, Yeo et al. ('815) show the CMOS structure with isolation regions and, it would be a matter of design optimization to select the spacer width to adjust the LDD regions and different spacer widths would be obvious since different carrier statistics are involved in PMOS and NMOS devices. It is noted that the amendment to claim 28 introduces functional limitations which carry no weight in claims drawn to a structure.
- 25. With respect to claims 29 31, Yeo et al. ('815) show that the S/D regions can be either SiGe or SiC (paragraph [0049]).
- 26. With respect to claims 36 and 42, Yeo et al. ('815) show a strained source/drain (paragraph [0049]).
- 27. Claims 37 and 43 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815) in view of Shimizu et al.

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28. With respect to claims 37 and 43, Yeo et al. ('815) shows SiGe and SiC layers to provide strain and Shimizu et al. show that strain can be produced using a SiN film over the device. It would be obvious to use the either the Yeo et al. ('815) structure or the Shimizu et al. structure since similar results are obtained. It is noted that the amendment to claim 37 introduces functional limitations which carry no weight in claims drawn to a structure.

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- 29. Claims 32 and 33 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815) in view of Yeo et al. ('646).
- 30. With respect to claims 32 and 33, Yeo et al. ('815) do not show the crystal orientation but Yeo et al. ('646) show that (100) and (110) crystals can be used (paragraphs [0004] and [0007). It would be obvious to use either orientation since they are known to be useful.
- 31. Claims 34 and 35 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815) in view of Baba et al.
- 32. With respect to claims 34 and 35, Yeo et al. ('815) show a Si substrate (paragraph [0013]) but do not show a SOI substrate. Baba et al. show that a similar structure can be formed on a SOI substrate. It would be obvious to use a SOI substrate in the Yeo et al. ('815) device to gain the advantages of the SOI structure.
- 33. Claims 8 and 9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815) in view of Yeo et al. ('646).
- 34. With respect to claims 8 and 9, Yeo et al.('815) do not show the crystal orientation but Yeo et al.('646) show that (100) and (110) crystals can be used (paragraphs [0004] and [0007). It would be obvious to use either orientation since they are known to be useful.

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35. Claim 10 is rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815) in view of Baba et al.

- 36. With respect to claim 10, Yeo et al. ('815) show a Si substrate (paragraph [0013]) but do not show a SOI substrate. Baba et al. show that a similar structure can be formed on a SOI substrate. It would be obvious to use a SOI substrate in the Yeo et al. ('815) device to gain the advantages of the SOI structure.
- 37. Claim 15 is rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al. ('815) in view of Shimizu et al.
- 38. With respect to claim 15, Yeo et al.('815) shows SiGe and SiC layers to provide strain and Shimizu et al. show that strain can be produced using a SiN film over the device. It would be obvious to use the either the Yeo et al.('815) structure or the Shimizu et al. structure since similar results are obtained.
- 39. Claim 39 is rejected under 35 U.S.C. 103(a) as being unpatentable over Yeo et al.('815) in view of Wu.
- 40. With respect to claim 39, Yeo et al. ('815) shows that raised source/drains can be used to provide increased mobility of carriers (paragraph [0006]). Wu shows recessed source/drain regions in FETs (see cover Figure and column 3, line 66 et seq.) where operation speed of the devices is increased (column 2, line 54) and shows applications to ULSI (column 1, line 27) and requirements for interconnects (column 2, line 24). Since the two techniques of device formation have the same end result and since different formation methods are used it would be possible to tailor operation of devices to meet diverse application requirements and to use both types of devices for the same end use

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41. Claims 47 - 49 are rejected under 35 U.S.C. 103(a) as being unpatentable over Rodder et al. in view of Wu.

- 42. With respect to claims 47 and 48, Rodder et al. shows PMOS and NMOS devices formed with raised source/drain regions(column 2, line 42 et seq.) where the structure permits formation of small size devices (column 1, line 33). Wu shows recessed source/drain regions in FETs (see cover Figure and column 3, line 66 et seq.) where operation speed of the devices is increased (column 2, line 54) and shows applications to ULSI (column 1, line 27) and requirements for interconnects (column 2, line 24). Since the two techniques of device formation have the same end result and since different formation methods are used it would be possible to tailor operation of devices to meet diverse application requirements and to use both types of devices for the same end use.
- 43. With respect to claim 49, it would be a matter of design optimization to select the spacer width to adjust the LDD regions and different spacer widths would be obvious since different carrier statistics are involved in PMOS and NMOS devices.

## Response to Arguments

- 1. Applicant's arguments filed 3/14/05 have been fully considered but they are not persuasive.
- 2. Appplicant's arguments state that the limitations of the claims are not shown by Yeo et al. ('815) without specifying what limitations are not shown. It is therefore not possible to respond to the arguments; however, it is noted that it is shown in the rejection above that all the limitations are found in the prior art quoted.

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## Conclusion

3. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Douglas A. Wille whose telephone number is (571) 272-1721. The examiner can normally be reached on M-F (6:15-2:45).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wael Fahmy can be reached on (571) 272-1705. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Douglas A. Wille
Primary Examiner